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WIRE EDM

(1) SODICK AG 400 L WITH LN2W CONTROLLES
EQUIPPED WITH LINEAR MOTOR DRIVES AND AUTOMATIC WIRE THREADER
WIRE DIAMETER CAPABILITIES .010, .008, .006 & .004 (STEEL AND CARBIDE MACHINING CAPABILITIES)
TABLE TRAVEL X 15.700" Y 11.000" Z 9.800" WORK PIECES MAX HEIGHT 9.500"
VARIETY OF SOFTWARE, SUPPORT TOOLING, AND OFFLINE COMPUTER PROGRAMMING

SMALL HOLE EDM DRILL (HOLE POPPER)

(1) AGIE CHAMILLES DRILL 20
TRAVEL X 12.000" Y 8.000" Z 8.00"
ELECTRODE SIZE .0120 THRU .1180 DIAMETER
FULL CNC & VARIETY OF SOFTWARE AND SUPPORT TOOLING

CNC MILLING

(1) HAAS VM 2 CNC MACHINING CENTER 30 POCKET SIDE MOUNT TOOL CHANGER
30 HP, 12000 RPM SPINDLE TABLE TRAVEL X AXIS 30.0 IN. Y AXIS 20.0 IN. Z AXIS 20.0 IN.
THRU SPINDLE HIGH PRESSURE COOLANT, FLOOD COOLANT CHIP AUGER,
RENISHAW INTUITIVE TOOLING AND WORK PIECE PROBING SYSTEM
LARGE VARIETY OF CAT 40 BALANCED ISCAR TOOLING
(2) 8" KURT VISE AND QUICK-CHANGE PARALLEL SET,
(1) TRAK DPM SX2P CNC BED MILL
TRAVEL X 31" Y 16" Z 23.5"
LARGE VARIETY OF SUPPORT TOOLING, HIGH SPEED & CARBIDE CUTTERS, DRILLS, REAMERS,
METRIC & ENGLISH TAPS, AND PROGRAMMING SOFTWARE

SAWING

(1) VERTICAL ROLL-IN SAW

SURFACE GRINDERS

(5) 6-12" HARIG MANUALS
(2) 6-18" OKAMOTO MANUALS
(2) 6-18" OKAMOTO GRIND-X PROGRAMMABLE AUTOMATICS
(1) 12-24" OKAMOTO ACC 12" X 24" X 12" (12" MAX WORK PIECE HEIGHT)
ALL GRINDERS EQUIPPED WITH VARIABLE ELECTRONIC CHUCKS, COOLANT SYSTEM, AND DIGITAL READOUT

GRINDER EQUIPMENT & ATTACHMENTS

(2) 6" MAGNA SINE (HERMANN SCHMIDT)
(2) 4" MAGNA SINE (HERMANN SCHMIDT)
(1) PRECISION SQUARING BLOCK (HERMANN SCHMIDT)
(1) SPEEDLINE HIGH SPEED HEAD
(1) HORIZONTAL PRECISION SPIN FIXTURE (IMPERIAL NEWBOULD)
(1) VERTICAL PRECISION SPIN FIXTURE (IMPERIAL NEWBOULD)
(1) INDEXABLE GENERATING FIXTURE
(2) KUHN PRECISION RADIUS DRESSERS
(2) DIAMOND WHEEL TRUEING BRAKES
VARIETY OF PRECISION VICES, COMPOUND BLOCKS, PRECISION FIXTURES, AND PRECISION BLOCKING
VARIABLE SIZED MOUNTED DIAMOND WHEELS AND VARIABLE SIZED MOUNTED CBN WHEELS

RAM EDM

(4) HURCO TRM 21 ELECTRICAL DISCHARGE MACHINES WITH VECTOR MOTION CONTROLLERS
STEEL, CARBIDE, AND THREADING EDMING CAPABILITIES
TABLE TRAVEL X 14" Y 8" Z 9"
EQUIPPED WITH ELECTRONIC DIGITAL READOUTS SYSTEM 3R ELECTRODE HOLDER,
VARIABLE CHUCKS, AND CAPACITOR EQUIPPED
(1) 3-R ROTATING SPIN FIXTURE
VARIETY OF SOFTWARE, SUPPORT TOOLING, THREADING ELECTRODES, COPPER TUNGSTEN AND GRAPHITE

INSPECTION EQUIPMENT

(15 SETS) MITUTOYO (CERAMIC) INSPECTION GAGE BLOCKS .1000 THRU 4.0000
(3) 14" J & L COMPARATOR EQUIPPED WITH ELECTRONIC DIGITAL READOUTS
LENSES CAPABILITIES 62.5 TO 1, 31.25 TO 1, 50 TO 1, 10 TO 1
(2) MITUTOYO PRECISION TOOLMAKER MICROSCOPES
EQUIPPED WITH ELECTRONIC DIGITAL READOUTS AND FIBER OPTICS
(2 SET) MITUTOYO GAGE BLOCKS .0100 THRU .0900
(1 SET) .0110 THRU .5000 VERMONT GAGE PINS
(1 SET) .0115 THRU .5005 VERMONT GAGE PINS
(1 SET) .5010 THRU .7500 VERMONT GAGE PINS
(1) 4" X 4" PRECISION INSPECTION SINE PLATE (HERMANN SCHMIDT)
(12) 18" X 24" SURFACE PLATES
(2) MITUTOYO DIGITAL HEIGHT MASTER
(1) STARRETT DIGITAL HEIGHT MASTER
(1 SET) MITUTOYO .000 TO 1.000 THRU 11.000 TO 12.000 MICROMETERS

EDM POLISHING

(1) SANWA ULTRASONIC POLISHING UNIT AND SCOPE
VARIETY OF POLISHING STONES AND COMPOUNDS

MISCELLANEOUS EQUIPMENT

(1) ATLAS COPCO 10 HP AIR COMPRESSOR
(1) TORIT DUST COLLECTOR
(1) HAND GRINDERS
(1) BELT SANDERS
(1) DRILL PRESS
(1) SAND BLASTER

OFFICE EQUIPMENT

(4) COMPUTERS
(4) PRINTERS
COMPUTER SOFTWARE INCLUDING MICROSOFT EXCEL, QUICKBOOKS, MICROSOFT WORD, AUTOCAD 2020, BOBCAD
2020, ESPRIT 2019 AND MASTERCAM (CAD/CAM) 2017

FILE OPENING CAPABILTIES

AUTOCAD, DXF, IGES, STEP, ESPIRT, MASTERCAM & PRO- E

BUSINESS OWNED 7000 SQ. FT. BUILDING ATMOSHERE CONTROLLED
INVENTORIED HARDEN & SOFT TOOL STEELS
5 FULL TIME EMPLOYEES

**THANKS FOR YOUR INTEREST!
ROSS STEADMAN**

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